



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO040268	ACI001-VC	7	1	Net 30	MT-4140-S-0.500X1.625	4140 Steel Plate 0.500 X 1.625 receive ft				6	7/20/2018	6		S093317	Stock	7/12/2018	\$ 24.81 / ft	6		\$148.84	Acier Ouellette Inc.	
Total:										6		6									\$112.41	

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ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl.: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl.: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

CO0009643C

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N°

CLI0001056

Date 2018/06/21

Delivery date

2018/07/06 10

Your order N°

040268

Processed by Eric Kaehlert

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme Net 30 Days

Product Description

1 PLATE 4140 HEAT TREAT 1/2 NS
P4140-12H 8509
1 PC 1-5/8" X 72" ** CERTIFICATE **
LINE: 7

Weight

16.54

Qty

0.81

UM

P12

Internal Use Only

OUT

C

S

I

IN

B/O

EXP

CMD

PCS NB

16.54

0.81

P12

8509

1 PC 1-5/8" X 72" ** CERTIFICATE **

LINE: 7

AC-17571-FU-2018-07-03

NIR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By: [Signature]

Verified By: [Signature]

Time

Delivered By :

Y M D

Customer's Signature

Date



ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - USINE

Copy

CO000096430

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N°
Date
Delivery date
Your order N°
Processed by
Salesman
Carrier
Credit Terme

CLI0001056
2018/06/21
2018/07/06
040268
Eric Kaehlert
OUELLETTE VALLEYFIELD
Net 30 Days

Product Description	Weight	Qty	UM	PCS NB				Internal Use Only			
				CMD	EXP	B/O		IN	I	S	C
1 PLATE 4140 HEAT TREAT 1/2 NS P4140-12H 1 PC 1-5/8" X 72" ** CERTIFICATE ** LINE: 7 AC-17571-FU-2018-07-03	16.54	0.81	PI2		/mex						

Total Weight (Lbs) : 16.54

NIR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By :

Time

Customer's Signature

Date



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040268**

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO040268
PO Date: 6/20/18
Due Date: 6/28/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: QUOTE SOU0113744

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

REVISED

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		MT-HRS-P-0.750		Hot Rolled Steel Plate 0.750" (44W) : MATERIAL: HOT ROLLED STEEL SHEET ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018	Firmed	6/28/18	16 ft	0 ft	16 ft	\$22.3225/ft	\$357.16
Line Item Note 1 PCS OF 4 FT X 4 FT = 16SF											
2		M6061T6B0.500X10.000		6061-T6 Bar .500 x 10.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	6 ft	0 ft	6 ft	\$18.46/ft	\$110.76
3		M6061T6B0.625X02.000		6061T6 Bar 0.625 X 2.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	12 ft	0 ft	12 ft	\$6.1141666/ft	\$73.37

PURCHASE ORDER

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M6061T6B0.500X00.750		6061T6 Bar 0.500 X 0.750 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	20 ft	0 ft	20 ft	\$1.5695/ft	\$31.39
5		M6061T6B2.250X4.000		6061T6 Bar 2.250 X 4.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	12 ft	0 ft	12 ft	\$46.50/ft	\$558.00
6		M6061T6B0.375X5.000		6061T6 Bar 0.375 X 5.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	20 ft	0 ft	20 ft	\$7.611/ft	\$152.22
		MT-4140-S-0.500X1.625		4140 Steel Plate 0.500 X 1.625 receive ft	Firmed	7/6/18	6 ft	0 ft	6 ft	\$24.80667/ft	\$148.84
										Grand Total: \$1,431.74	

Order Notes

Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)
 A026 certification of material conformance
 A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program
 A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

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96430
Dart

Chemical certification
Certification chimique

17571 N

Order Num / No. Commande AC17571	Vendor / Fournisseur 46	Country of origin / Pay d'origine SLOVENIA	Date 09/10/16	Heat / coulée 297080	Material ID # / No. matière
Grade / Nuance 4140 PLT	Conditions HEAT TREATED Q&T E + VD				
Shape / Forme FLT	Size / Dimension 0.500	Specifications ASTM A829/A829M			

Chemical composition / Analyse chimique				
Carbon (C)	Silicon (Si)	Manganese (Mn)	Phosphorus (P)	
Mini / maxi 0.3700 / 0.4400	0.1500 / 0.3500	0.6500 / 1.1000	0.0100 / 0.0190	
Actuel % 0.430	0.224	0.783	0.007	
Sulphur (S)	Chromium (Cr)	Nickel (Ni)	Molybdenum (Mo)	
Mini / maxi 0.0200 / 0.0400	0.7500 / 1.2000	0.1000 / 0.2000	0.1500 / 0.2500	
Actuel % 0.001	0.960	0.130	0.160	
Copper (Cu)	Vanadium (V)	Aluminum (Al)	Tungsten (W)	
Mini / maxi 0.1900 / 0.2900	0.0400 / 0.0500	0.0090 / 0.0190	0.0000 / 0.0000	
Actuel % 0.244	0.039	0.015	0.000	
Cobalt (Co)	Titanium (Ti)			
Mini / maxi 0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000
Actuel % 0.000	0.000	0.000	0.000	0.000
Mechanical properties / Propriétés Mécaniques				
Yield strenght / Élasticité	Tensile / Rés. à la traction	Elongation / Allon. (%)	Red. of area / Surface (%)	RC
0.000 PSI	0.000 PSI	0.00	0.00	284 BHN

Note:

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material

Nous certifions que les données ci haut on été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur

Prepared by: / Préparé par:

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829 / AMS 6395

PART NUMBER: MT-4140-S-(T.TTT) x (W.WWW)
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063
EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

DART AEROSPACE		Headquarters, Ontario, Canada	
TITLE AISI 4140 / 4142 STEEL SHEET OR PLATE			
PART NO. MT-4140-S		REV. A	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIMENSIONS ARE TO BE HOLE DIMENSIONS ARE TO BE HOLE			
DESIGNED BY: VM 2/13/2018		TECHNICAL DRAWN BY: VM 02/13/2018	
CHECKED BY: VM 02/13/2018		FRACTIONS ± 1/8 DECIMALS ± .01 ANGLES ± .2° SURFACE FINISH ± .01	
APPROVED BY: ML 02/13/2018		SCALE: NTS	
COPYRIGHT © 2018 BY DART AEROSPACE LTD.			
NOT TO BE USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-440-S-0.500x1.625
 DATE: 18/07/18

PO / BATCH NO.: P0040268/5093317

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 6'
 QUANTITY INSPECTED: 6'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.500"
 THICKNESS RECEIVED: 0.500"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	ASTM A829
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	LT: 297080
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> DATE: <u>18/07/18</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in